

CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

GSISLV-TR/15085/CL1/64/22/0A4

GSI SLV-TR hereby certifies that the welding company

GOK YAPI SANAYI VE TICARET ANONIM SIRKETI
Doganca Koyu Doganca OSB Mevkii 3. Sokak No:4 Ic kapı No:1
58060 Merkez/SIVAS
Turkey

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P, S

in the range indicated in the annex.

validity: 2022-01-12 until 2025-01-11

Ankara, 2024-06-07
Place and date of issue

Lead auditor: B.Sc. HEPER


Engineer AKÇAM
Head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t ≥ 3 mm	FW, partly mechanized
	1.2	t = 3 - 10.4 mm	FW, fully mechanized
	1.2	t = 3 - 20 mm	FW, BW, partly mechanized
	1.2	t = 3 - 21 mm	FW, fully mechanized
		D ≥ 24 mm	
	1.2	t = 3 - 24 mm	FW, fully mechanized
		D ≥ 72.5 mm	
	1.2	t = 3 - 28 mm	FW, BW, partly mechanized
	1.2	t = 3 - 32 mm	FW, partly mechanized, (S355 J2 C + N) & (E230 400 MS)
		t = 3 - 40 mm	BW, fully mechanized
	1.2	t = 3 - 40 mm	FW, fully mechanized
	1.2, 2.1	t = 3 - 40 mm	FW, partly mechanized
	1.2	t = 3 - 40 mm	FW, fully mechanized
		D ≥ 16 mm	
	1.2	t = 3 - 60 mm	BW, partly mechanized
	1.2	t = 5 - 60 mm	T-BW/FW, fully mechanized
	1.2	t = 5 - 60 mm	T-BW/FW, partly mechanized
	1.2, 2.1	t = 10 - 40 mm	BW, partly mechanized
	1.2/1.1	t = 3.25 - 9.75 mm	BW, fully mechanized, partial penetration
		t ≥ 5 mm	FW, partly mechanized
1.2/3.1	t = 27.5 - 110 mm	BW, partly mechanized	
1.2/3.1	t = 3 - 30 mm	FW, partly mechanized	
1.2/8.1	t = 3 - 30 mm	BW, partly mechanized	
3.2	t = 3 - 12 mm	FW, partly mechanized	
3.2	t = 3 - 12 mm	FW, partly mechanized	
X120Mn12	t = 3 - 12 mm	FW, BW, partly mechanized	

Area of Application:

- New build of components for railway vehicles
- Components as buffers, couplers and freight wagons with boggie

Responsible welding coordinator(s):

Mehmet Ali GUZEL, Level A (IWE)

born: 1997-02-13

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

Sefa ARSLAN, Level A (IWE)

born: 1992-05-08

Salih YIGIT, Level A (IWE)

born: 1984-06-18

Abdullah YETGIN, Level A

born: 1994-06-09

Ekrem OGUZ, Level A (IWE)

born: 1994-08-16

Remarks:

The welding coordinators Mehmet Ali GUZEL, Sefa ARSLAN are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

GSISLV-TR/15085/CL1/64/22/0A4

General provisions:

The General Terms and Conditions of the GSI SLV-TR apply in the currently valid version.