

CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

GSISLV-TR/15085/CL1/64/22/1A1

GSI SLV-TR hereby certifies that the welding company

GOK YAPI SANAYI VE TICARET ANONIM SİRKETİ
Doganca Koyu Doganca OSB Mevkii 3. Sokak No:4 İc kapı No:1
58060 Merkez/SIVAS
Türkiye

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity D, P, S

In the range indicated in the annex.

validity: 2025-01-06 until 2028-01-05

Ankara, 2026-01-28
Place and date of issue

Lead auditor: Engineer AKCAM

Kaynak Teknolojisi
GSI SLV
Türkiye
Engineer **KARAMAN**
Deputy head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 7 - 16.8 mm	FW, manually
131	23.1	t = 1.5 - 6 mm	FW, BW, partly mechanized
135	1.2, 1.2/5.1	t ≥ 3 mm	FW, partly mechanized
	1.2	t = 3 - 10.4 mm	FW, fully mechanized
	1.2	t = 3 - 20 mm	BW, Robots
	1.2	t = 3 - 20 mm	FW, BW, partly mechanized
	1.2	t = 3 - 20 mm	FW, Robots
	1.2	D ≥ 72.5 mm	
	1.2	t = 3 - 21 mm	FW, fully mechanized
	1.2	D ≥ 24 mm	
	1.2	t = 3 - 24 mm	BW, partly mechanized
	1.2	t = 3 - 24 mm	FW, Robots
	1.2	D ≥ 30 mm	
	1.2	t = 3 - 24 mm	FW, fully mechanized
	1.2	D ≥ 72.5 mm	
	1.2	t = 3 - 28 mm	FW, BW, partly mechanized
	1.2, 1.2/8.1	t = 3 - 30 mm	FW, partly mechanized
	1.2	t = 3 - 30 mm	T-BW/FW, partly mechanized
	1.2	t = 3 - 32 mm	FW, partly mechanized, (S355J2 C + N) & (E230 400 MS)
	1.2	t = 3 - 40 mm	BW, fully mechanized
	1.2	t = 3 - 40 mm	FW, fully mechanized
	1.2, 2.1	t = 3 - 40 mm	FW, partly mechanized
	1.2	t = 3 - 40 mm	FW, Robots
	1.2	t = 3 - 40 mm	FW, fully mechanized
	1.2	D ≥ 16 mm	
	1.2	t = 3 - 60 mm	BW, partly mechanized
	1.2	t = 5 - 60 mm	T-BW/FW, fully mechanized
	1.2	t = 5 - 60 mm	T-BW/FW, partly mechanized
	1.2, 2.1	t = 10 - 40 mm	BW, partly mechanized
	1.2/1.1, 1.2/5.1	t = 3 - 90 mm	T-BW/FW, partly mechanized
	1.2/1.1	t = 3.25 - 9.75 mm	BW, Robots, partial penetration
	1.2/2.2	t = 3 - 80 mm	T-BW/FW, partly mechanized
	1.2/3.1	t ≥ 5 mm	FW, partly mechanized
	1.2/3.1	t = 27.5 - 110 mm	BW, partly mechanized
	1.2/3.2	t = 3 - 12 mm	FW, Robots
	3.2	t = 3 - 12 mm	BW, partly mechanized
	3.2	t = 3 - 12 mm	FW, partly mechanized
	X120Mn12/1.2	t = 3 - 12 mm	FW, partly mechanized, 1.2 Gr ISO 15608 material is E 230-400MS
	2.2/3.2	D = 3 - 12 mm	FW, Robots

Area of Application:

- New build of components for railway vehicles
- Components as buffers, couplers and freight wagons with boggie

Responsible welding coordinator(s):

Abdullah YETGIN, Level A (IWE)

born: 1994-06-09

1st deputy(ies) of the responsible welding coordinator(s):

Sefa ARSLAN, Level A (IWE)

born: 1992-05-08

Others deputies:

Mehmet Ali GUZEL, Level A (IWE)
Salih YIGIT, Level A (EWE)

born: 1997-02-13
born: 1984-06-18

Scope of the certificate

Remarks:

The welding coordinators Sefa ARSLAN, Mehmet Ali GUZEL are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

GSISLV-TR/15085/CL1/64/22/1A1

General provisions:

The General Terms and Conditions of the GSI SLV-TR apply in the currently valid version.